



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Tel (613) 632-5200
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D4463-7
Job Sheet 184251



Part No: D4463-7

Job Qty: 2 ea

Part Name: Tank Fwd End



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 7,8 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	2 pcs		10/19/18	0.00	0.25	Waterjet 1		SC 18/10/24
110	QC	2 pcs		10/19/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/24
120	QC	2 pcs		10/19/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs		10/19/18	0.13	0.95	Brake NC 2		38
140	QC	2 pcs		10/19/18	0.00	0.00	QC6		38
150	HandFinish	2 pcs		10/19/18	0.00	0.31	HandFinish1		D.R 18/11/07
160	QC	2 pcs		10/19/18	0.00	0.00	QC7-3		CPL
170	Packaging	2 pcs		10/19/18	0.00	0.00	Packaging3-2		CPL
180	QC21-SA	2 Ea		10/19/18	0.00	0.00	QC21		DAS 21 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	5.6780 sf (2.839 ea) 11,356	100-Waterjet	511 9665

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	6	206	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐																																															
Date : _____		Step #: _____		 Container No: S121197 Part: D4463-7 Job No: 184251 Serial No/Batch: S121197 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/24/18 DART AEROSPACE 1270 Aberdeen Street Wellesburg, ON K5A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																															
Description Work Order Deviation																																																			
Root Cause <table border="1" style="width:100%; border-collapse: collapse;"><tr><td style="width:50%;">Environment ☐</td><td style="width:50%;">No Re-verification ☐</td></tr><tr><td>Design ☐</td><td>Operator ☐</td></tr><tr><td>Doc/Data ☐</td><td>Offset/Setup ☐</td></tr><tr><td>Equip/Tooling ☐</td><td>Supplier ☐</td></tr><tr><td>Handling/Pre ☐</td><td>Training ☐</td></tr><tr><td>Material ☐</td><td>Use for Testing ☐</td></tr><tr><td>Internal Transport ☐</td><td>Poor Information ☐</td></tr><tr><td>Tribal Knowledge ☐</td><td>Rushing ☐</td></tr><tr><td>LOA ☐</td><td>Product Improvement ☐</td></tr><tr><td>Substation ☐</td><td>Process Improvement ☐</td></tr><tr><td>Past Expiry Date ☐</td><td>Manufacturing Process ☐</td></tr><tr><td>Misidentified ☐</td><td>Past Due ☐</td></tr></table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table border="1" style="width:100%; border-collapse: collapse;"><tr><td style="width:50%;">Pressure/Forced ☐</td><td style="width:50%;">Grain ☐</td></tr><tr><td>Bending ☐</td><td>Weld ☐</td></tr><tr><td>Centre Not Concentric ☐</td><td>Wrong Stock Pulled ☐</td></tr><tr><td>Cracks ☐</td><td>Out of Sequence ☐</td></tr><tr><td>Crimp/Kink/Ripple/Wave ☐</td><td>Off-set ☐</td></tr><tr><td>Cuffs ☐</td><td>Mislabeled ☐</td></tr><tr><td>Crushing ☐</td><td>Fit/Function ☐</td></tr><tr><td>Heat Treat ☐</td><td>Misaligned/off center ☐</td></tr><tr><td>Wave/Twist in Tube ☐</td><td></td></tr><tr><td>Marks/Chatter ☐</td><td></td></tr><tr><td colspan="2" style="text-align: center;">OTHER : _____</td></tr></table>				Pressure/Forced ☐	Grain ☐	Bending ☐	Weld ☐	Centre Not Concentric ☐	Wrong Stock Pulled ☐	Cracks ☐	Out of Sequence ☐	Crimp/Kink/Ripple/Wave ☐	Off-set ☐	Cuffs ☐	Mislabeled ☐	Crushing ☐	Fit/Function ☐	Heat Treat ☐	Misaligned/off center ☐	Wave/Twist in Tube ☐		Marks/Chatter ☐		OTHER : _____	
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FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	12.02.01	New Issue	KJ	
B	12.05.15	Dimensions updated per Dwg Rev C	KJ	
C	14.07.29	Dwg Rev updated	KJ	

